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**OPTIMIZATION MODEL FOR MULTI-PRODUCT MULTI-PERIOD MULTI-SUPPLIER RAW-MATERIAL SELECTION AND COMPOSITION, AND ORDER QUANTITY PROBLEM WITH MINUMUM ONE-YEAR ORDER QUANTITY CONTRACT**

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Figure 1 One-year production planning and inventory control

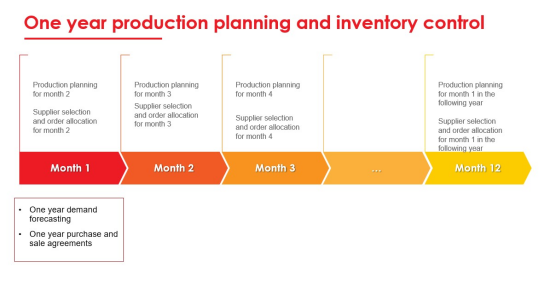


Figure 2 Decision proccess planning horizon

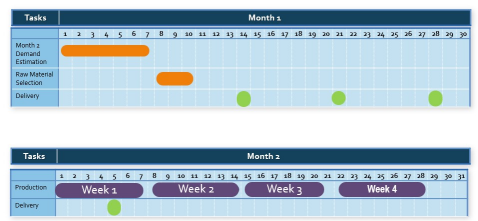


Figure 3 Illustration for inventory cost calculation

